



<b>WTVE097E**</b>
<b>CLEAR WATERBORNE TOPCOAT 97E</b>

**Descriptive notes**



Clear waterborne 1-pack topcoat, for all types of spray applications. Due to its transparency and the ease sanding features, it can also be used as waterborne self-sealer. It ensuring good hardness, transparency and smoothness to the touch. Thanks to excellent pore marking, it also is suitable for open pore systems.

<b>Gloss Versions</b>	5	10	20	30	40	70		
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**USAGE**

<b>Suitable for</b>	Internal doors and shutters	Cabinet doors	Panelling	Frames	Furniture	Chairs	
<b>Method of application</b>	Spray	Air mixing spray painting	Curtain coater				

**MAIN PROPERTIES**

<b>Filling</b>	High	<b>Easy Application</b>	High
<b>Transparency</b>	High	<b>Yellowing Resistance</b>	High
<b>Drying</b>	Medium/ fast	<b>Scratch Resistance</b>	Medium

**PREPARATION OF THE PRODUCT**

	Code	%	Descriptive notes
<b>Recommended thinner</b>	Water	5÷15	Only if necessary
<b>Other thinners</b>			
<b>Recommended hardener</b>			
<b>Other hardeners</b>			
<b>Accelerant.</b>			

CHEMICAL-PHYSICAL CHARACTERISTICS		APPLICATION CHARACTERISTICS		DRYING	
<b>Specific gravity (kg/l) ±0.03</b>	1,05	<b>N° of coats</b>	1÷2	<b>Dust free (min)</b>	20÷40
<b>Solids Content (%) ±1</b>	34	<b>Qty. per coat (g/m²)</b>	100÷120	<b>Touch dry (min)</b>	40÷80
<b>Viscosity DIN 4 (20°C) 4</b>	85"÷95"			<b>Stackable (h)</b>	12
				<b>Sanded (h)</b>	1

**Additional information:**



Used as a basecoat, sand the support with grit sandpaper 180÷220. Used as a top finish sanding the support with grit sandpaper 320 ÷ 400 (we recommend stearate papers).  
 • During the application, the product and the support must be at least 15°C. • The use of dirty equipment and not in perfect order can cause defects in the paint film. • After use wash the tools with water and detergent. • Store the product in stock at a temperature of not less than 5°C. • If the product is properly stored, the shelf-life is 12 months

**WARNING**

Our data sheets are drawn up on the basis of average results of our trials. However our tech tips are given in good faith but without guarantee. In fact, several media, conditions of application, plant and dilutions are an integral part of the final result and often beyond our control. The user must try the products supplied to test whether suitable to your needs. For our part we guarantee the continuity of the chemical-physical characteristics.  
 Warning: it is the user's responsibility to provide that the application is in properly ventilated environment hygienic and in accordance with standards and accident prevention regulations currently in force.

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